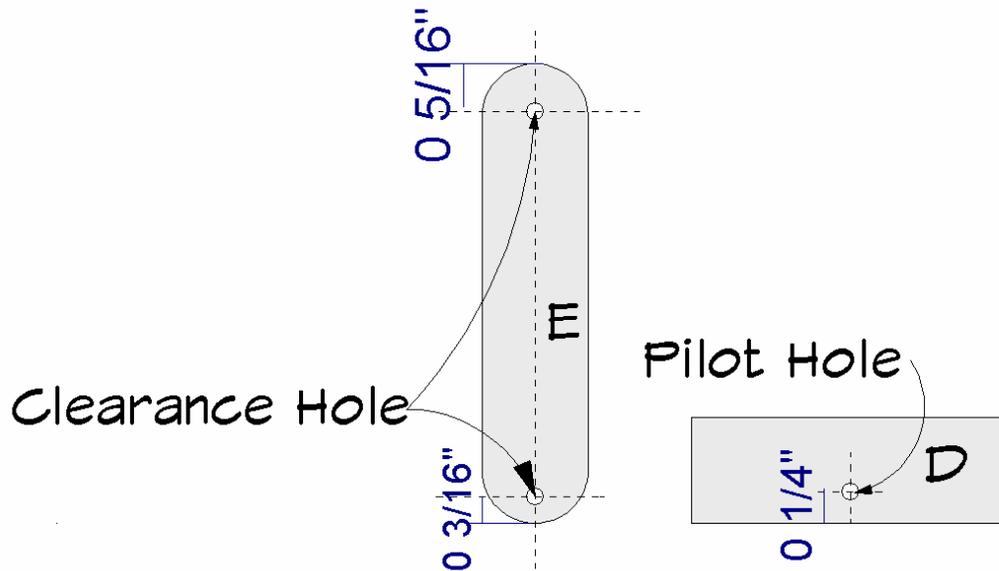


A Simple Mold Rack for Your Pressure Pot



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If you have discovered the fascinating hobby of casting your own pen blanks with the Harbor Freight Pressure Pot, you will surely like this plan for a rack to make inserting and removing the molds easier.



Handle Directions:

1. Radius the edges of handle legs (E) as shown. A belt sander does a pretty good job.
2. Drill clearance holes just a bit larger than the diameter of the screw you plan to use approximately $3/16$ " up from the bottom and centered right to left in the bottom of handle leg (E) and $5/16$ " in from the top and centered right to left in the top of handle leg (E)
3. Turn handle (F) to approximately $5/8$ " diameter and $4 \frac{7}{8}$ " long
4. Insert handle (F) in a pen vise and drill a pilot hole in each end of handle just a little smaller than the diameter of the screw you plan to use to attach handle to handle base.
5. Glue and screw handle (F) to handle legs (E) with your choice of screw. Be sure handle legs (E) are parallel with each other.
6. Fasten but DO NOT GLUE handle assembly to handle base (D) with your choice of screw. Do not tighten completely or your handle will not fold down!
7. Apply finish of your choice if desired

I hope you enjoy this plan. Don't hesitate to contact me if you have any questions.

